

Garant

Indexable insert for turning DC.T 11T304, for finish machining, Grade: HB7415-1

**Order data**

Order number	260359 HB7415-1
GTIN	4062406749644
Item class	21G

Technical description

Number of changes/inserts	2
Chip breaker	TIS
Cutting conditions	continuous
Tolerance	M
ISO code indexable insert	DCMT 11T304
Cutting depth a_p	0.2 - 1.5 mm
Finishing/roughing assignment	Finishing
Grade	HB7415-1
Cutting speed v_c main application	50 - 110 m/min
Corner radius	0.4 mm

Tool material	Carbide
Secondary application	M
Main application	S
Feed f	0.05 - 0.3 mm/rev.
Type of product	Indexable insert for turning